

Fabrics

The Walter Knoll collection »Natural Elegance« features materials which have been left as natural as possible. Slubs, irregularities, nubs and variations in color are all characteristic for these textiles and are typical features of renewable raw materials.

Flat woven fabric

Flat woven fabrics are without any pile with a two-dimensional surface. This can be flat or highly textured. Flat woven fabrics are woven in the basic weaves (linen weave, twill weave, and satin weave) or in their derivatives.

WALTER KNOLL Flat woven fabrics: Bogar, Canvas, Carré, Divina Melange, Divina, Duala, Gaia, Glint, Lino, Loft, Lucia, Lumi, Puro, Savannah, Steelcut, Tao, Togba, Tonga, Weave.

Felted wool

Felted wools are non-woven fabrics made of wool and/or other textile fibre. The wool is worked (fulled with machines to create a firm fabric). The individual fibre tangle in a random fashion.

WALTER KNOLL Felted wool: Divina Melange, Divina.

Jacquard

Jacquard is a collective term for fabrics with large and complex patterns. Single warp threads are lifted to produce a wide variety of designs.

WALTER KNOLL Jacquard: Kimali, Sorel.

Chenille

Chenille is a woven fabric which feels similar to velvet and presents an irregular pile without a nap in any particular direction. The threedimensional character is created with a chenille yarn which has many lateral hairs, referred to as the pile. Due to the irregular pile, light-dark effects depending on the incidence of light can occur. Seat indentations (pile shifts) are product specific and technically unavoidable.

WALTER KNOLL Chenille: Carrara, Doux, Garbo, Grace, Sonora.

Velours

Velours is a woven fabric which has a third thread system (pile thread) in addition to the warp and weft. The pile loops are created when the batten reaches the edge of the woven fabric. The incorporated loops are cut to create an ultra-soft surface. The nap is visible and typical of the material.

WALTER KNOLL Velours: Harald.

Linen

Linen is a non-pile weave which is usually processed with cotton to create a blend. It is also mixed with other bast fibre and with cellulose and synthetic fibre to achieve special effects and specifically required properties. Because it has a particularly attractive appearance, linen is often used in high-end products.

WALTER KNOLL Linen: Bora, Glint, Lino, Puro, Weave.









Quality standards applied to upholstery fabrics:

Our upholstery fabrics are of the highest quality and are tested in accordance with DIN and RAL guidelines, applying the test and quality standard RAL-GZ 430 of the German Furniture Quality Association Nuremberg (Deutsche Gütegemeinschaft Möbel e.V.).

The test results are shown on the labels of the fabrics in our collection. This test ensures that the fabrics can withstand normal levels of wear and tear. Actual colors may vary to images of material shades below.
























Fabrics purchased by the meter are subject to delivery charges. Fabric price per meter can be found on the following pages.

Name	Description	Approx. width cm	Price group	Martindale	Color no. color
Bogar <i>Natural Elegance</i>	Flat woven fabric	140	40	30.000*	
	31% viscose				
	26% cotton				
	24% polyacrylonitrile				7830 nightshade ICELAND
	10% linen				7831 macchiato ATACAMA
	8% pure new wool				7832 platinum LIMESTONE
	1% polyamide				
	Fitted widthwise.				
	Lightfastness: 4 – 5 (ISO 1 – 8)				
Canvas <i>Natural Elegance</i>	Flat woven fabric	140	26	100.000*	
	90% pure new wool				
	10% nylon				
	Fitted widthwise.				174 chocolate CHOCOLATE
	Lightfastness: 5 – 7 (ISO 1 – 8)				
	<i>Conforms to fire standard BS 5852 Part 1, source 0 + 1.</i>				
	<i>All other colours in the Canvas collection are available in fabric group 26.</i>				
Carrara <i>Natural Elegance</i>	Chenille	140	25	15.000*	
	46% cotton				
	45% viscose				
	9% linen				7656 pearl PEARL
	Fitted widthwise.				
	Lightfastness: 3 – 5 (ISO 1 – 8)				
Carré <i>Natural Elegance</i>	Flat woven fabric	140	27	16.000*	
	51% viscose				
	21% cotton				
	15% linen				7823 moonlight MOONLIGHT
	6% polyester				
	4% polyacrylic				
	3% silk				
	Fitted widthwise.				
	Lightfastness: 4 (ISO 1 – 8)				

*tested according to DIN EN 14465. Abrasion resistance fulfils particularly strict DGM specifications.





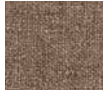




















Fabrics

Name	Description	Approx. width cm	Price group	Martindale	Color no. color			
Divina Melange	Flat woven fabric, wool felt 100% pure new wool Fitted widthwise. Lightfastness: 5 – 7 (ISO 1 – 8) Conforms to fire protection standard BS 5852 Part 1, source 0 + 1 and EN 1021 part 2. <i>All other colours in the Divina Melange 2 collection are available in fabric group 26.</i>	150	26	45.000*	 120 hellgrau	 170 mittelgrau	 180 dunkelgrau	
					 260 cappuccino			
Divina	Flat woven fabric, wool felt 100% pure new wool Fitted widthwise. Lightfastness: 5 – 7 (ISO 1 – 8) Conforms to fire protection standard BS 5852 Part 1, source 0 + 1 and EN 1021 part 2. <i>All other colours in the Divina Melange 2 collection are available in fabric group 26.</i>	150	26	45.000*	 106 wool	 181 schwarz-oliv	 191 schwarz	 224 muschel
					 384 torf	 426 papaya	 542 orange	 584 hagebutte
					 623 tomato	 662 fuchsia	 666 violet	 671 brombeer
					 922 green	 936 green apple		
Doux <i>Natural Elegance</i>	Chenille 35% pure new wool 35% viscose 21% cotton 9% polyamide Fitted widthwise. Lightfastness: 4 – 6 (ISO 1 – 8) Conforms to fire protection standard BS 5852 Part 1, source 0 + 1.	140	30	25.000*	 7840 granite ICELAND	 7841 sand ATACAMA	 7842 mineral ICELAND	 7843 pebble LIMESTONE
					 7844 greige LIMESTONE			

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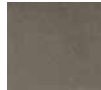















Name	Description	Approx. width cm	Price group	Martindale	Color no. color			
Duala <i>Natural Elegance</i>	Flat woven fabric 51% viscose 21% cotton 21% linen 4% polyacrylic 2% polyester 1% other Fitted widthwise. Lightfastness: 4 (ISO 1 – 8) Conforms to fire protection standard BS 5852 BS 5852 Part 1, source 0 + 1.	140	27	20.000*	 7670 pearl PEARL	 7674 off white OFF WHITE		
Gaia	Flat woven fabric 52% polyacrylic 40% linen 8% nylon Fitted widthwise. Lightfastness: 4 (ISO 1 – 8) Conforms to fire protection standard EN 1021 part 1.	140	25	20.000*	 7886 tourmaline AFRICA II	 7887 amethyst CHOCOLATE	 7888 quartz CHOCOLATE	 7889 champagne AFRICA I
					 7890 silver ICELAND	 7891 platin CHESS	 7892 linen OFF WHITE	 7885 topaz CHESS NEW
Garbo <i>Natural Elegance</i>	Chenille 45% viscose 30% polyacrylic 15% linen 6% cotton 4% polyester Fitted widthwise. Lightfastness: 4 – 5 (ISO 1 – 8)	140	25	45.000*	 7735 timber TIMBER	 7736 chess CHESS	 7737 pearl PEARL	 7738 moonlight MOONLIGHT
					 7845 almond ATACAMA	 7846 shell LIMESTONE	 7847 cashmere LIMESTONE	
Glint <i>Natural Elegance</i>	Flat woven fabric 53% linen 19% cotton 16% viscose 8% nylon 4% polyamide Fitted widthwise. Lightfastness: 4 – 5 (ISO 1 – 8) Conforms to fire protection standard BS 5852 Part 1, source 0 + 1.	140	26	25.000*	 7760 steel SHADOW	 7761 shadow SHADOW	 7762 ash SHADOW	 7763 silver SHADOW
					 7764 melange OFF WHITE	 7778 stone SHADOW NEW		

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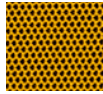

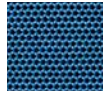
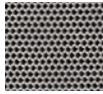


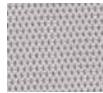


















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Name	Description	Approx. width cm	Price group	Martindale	Color no. color
Grace <i>Natural Elegance</i>	Chenille 71% viskose 18% cotton 10% linen 1% polyamide Fitted widthwise. Lightfastness: 4 (ISO – 8) Conforms to fire protection standard BS 5852 Part 1, source 0 + 1. <i>Avoid direct sunlight and brightness.</i>	133	40	35.000*	 7900 golden sand PEARL  7901 silver LIMESTONE  7902 steel PEARL
Harald <i>Natural Elegance</i>	Velours 100% cotton Fitted lengthways. Lightfastness: 5 – 6 (ISO 1 – 8) <i>The following models are fitted widthwise: Grand Suite, Healey Lounge, Votteler Chair and Yuuto.</i> <i>All other colours in the Harald collection are available in fabric group 32.</i>	140	32	100.000*	 123 pearl  133 silver ICELAND  143 smoky quartz LIMESTONE  182 dark jade CHESS  192 black MINERAL  212 off white OFF WHITE  242 mineral MINERAL  443 amber AFRICA II  512 pumpkin AFRICA I  582 red grape CHOCOLATE  612 rose AFRICA I  652 blue grey MOONLIGHT  692 aubergine CHOCOLATE  792 ocean CHESS  823 jade AFRICA II  952 forest green

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Name	Description	Approx. width cm	Price group	Martindale	Color no. color			
Kimali <i>Natural Elegance</i>	Jacquard flat woven fabric 65% cotton 26% viscose 9% polyamide Fitted widthwise. Lightfastness 4 – 6 (ISO 1 – 8) Conforms to fire protection standard BS 5852 Part 1, source 0 + 1.	140	27	40.000*	 7690 carnelian AFRICA I	 7692 bluewash AFRICA II	 7693 aqua AFRICA II	
					 7795 honey	 7796 chili	 7797 azure	 7798 shadow
					 8010 black	 8202 slate	 8707 silver	 9037 kiwi
					 7705 off white OFF WHITE	 7706 pearl PEARL	 7707 shadow MOONLIGHT	 7708 moonlight MOONLIGHT
Knit	Stretch knitted fabric 100% polyester Lightfastness: 7 (ISO 1 – 8) Conforms to fire protection standard DIN 4102 building material class B1. <i>Due to its elasticity, the fabric cover is only suitable for selected models.</i>	145	30	50.000*	 7709 timber CHOCOLATE	 7714 coal MOONLIGHT	 7895 cinnamon AFRICA I	 7896 blush rose AFRICA I
					 7897 denim AFRICA II	 7899 magnolia AFRICA I		
					 7740 timber TIMBER	 7741 bark MINERAL	 7742 azure AFRICA II	 7743 kiwi AFRICA II
					 7744 rose quartz AFRICA I			
Lino <i>Natural Elegance</i>	Flat woven fabric Stonewashed 91% linen 9% polyamide Fitted widthwise. Lightfastness: 4 (ISO 1 – 8) Conforms to fire protection standard EN 1021 part 1.	140	28	30.000*				
Loft <i>Natural Elegance</i>	Flat woven fabric 54% cotton 46% polyester Fitted widthwise. Lightfastness: 4 – 5 (ISO 1 – 8)	140	25	20.000*				
























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The prices listed are the net retail prices without VAT recommended by the manufacturer. All prices are indicated in EUR.







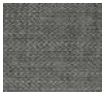









Price list 2023/2024 Seating & Dining WALTER KNOLL

Fabrics

Name	Description	Approx. width cm	Price group	Martindale	Color no. color			
Lucia <i>Natural Elegance</i>	Flat woven fabric 30% cotton 28% viscose 13% wool 13% polyacrylic 9% linen 4% silk 3% nylon Fitted widthwise. Lightfastness: 4 – 6 (ISO 1 – 8) Conforms to fire protection standard BS 5852 Part 1, source 0 + 1.	140	26	50.000*	 7680 moonlight MINERAL	 7681 mineral LIMESTONE	 7685 off white OFF WHITE	 7686 tomato AFRICA I
					 7688 turquoise AFRICA II	 7689 lime AFRICA II	 7694 corn AFRICA II	 7695 nutmeg ATACAMA
					 7698 cinnamon ATACAMA			
Lumi <i>Natural Elegance</i>	Flat woven fabric 44% viscose 20% cotton 16% polyacrylic 16% polyester 4% linen Fitted widthwise. Lightfastness: 4 (ISO 1 – 8)	140	27	12.000*	 7835 champagne ATACAMA			
Puro <i>Natural Elegance</i>	Flat woven fabric 70% linen 20% viscose 10% polyamide Fitted widthwise. Lightfastness: 5 (ISO 1 – 8) Conforms to fire protection standard EN 1021 part 1.	140	28	30.000*	 7750 cream LIMESTONE	 7751 melange ATACAMA	 7752 shadow SHADOW	 7753 sisal ATACAMA
					 7754 silver ICELAND	 7759 mineral ATACAMA		
Safire <i>Natural Elegance</i> NEW	Flat woven fabric 43% viscose 17% polyacrylic 15% pure new wool 9% cotton 8% polyester 8% linen Lightfastness: 5-6 (ISO 1 – 8) Conforms to fire protection standard BS 5852 Part 1, source 0 + 1, EN 1021 part 1 + 2.	140	40	30.000*	 0004 soil TIMBER	 0006 sage SHADOW	 0007 champagne OFF WHITE	 0012 sky CHESS
					 0014 desert OFF WHITE			

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Name	Description	Approx. width cm	Price group	Martindale	Color no. color				
Savannah	Flat woven fabric 44% linen 21% cotton 13% viscose 11% wool 7% polyester 4% polyacrylic Fitted widthwise. Lightfastness: 5 (ISO 1 – 8)	140	28	20.000*					
					7880 glycine ICELAND	7881 carline CHOCOLATE	7882 rose AFRICA I	7883 platinum LIMESTONE	
									
						7884 jade LIMESTONE			
Sonora <i>Natural Elegance</i>	Chenille flat woven fabric 60% viscose 20% cotton 10% linen 10% polyester Fitted widthwise. Lightfastness: 4 – 5 (ISO 1 – 8) Conforms to fire protection standard EN 1021 part 1 + 2.	140	27	16.000*					
					7865 ivory OFF WHITE	7866 silver ICELAND	7869 basalt ICELAND		
Sorel <i>Natural Elegance</i>	Flat woven fabric 85% cotton 12% polyamide 3% polyacrylic Fitted widthwise. Lightfastness: 4 (ISO 1 – 8)	140	30	25.000*					
					7870 tourmaline TIMBER	7871 smoke quartz TIMBER	7872 tanzanite MINERAL	7873 topaz TIMBER	
Tao <i>Natural Elegance</i>	Flat woven fabric 50% cotton 21% polyacrylic 13% polyester 9% linen 7% polyamide Fitted widthwise. Lightfastness: 4 – 6 (ISO 1 – 8)	140	26	45.000*					
					7730 moonlight MOONLIGHT	7732 silver MOONLIGHT	7733 platin MOONLIGHT	7734 chocolate CHOCOLATE	

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Name	Description	Approx. width cm	Price group	Martindale	Color no. color			
Togba <i>Natural Elegance</i>	Flat woven fabric 41% viscose 26% polyacrylic 18% cotton 7% linen 7% polyester 1% silk Fitted widthwise. Lightfastness: 5 (ISO 1 – 8) Conforms to fire protection standard BS 5852 Part 1, source 0 + 1.	140	25	16.000*	 7850 tobacco CHOCOLATE	 7851 golden sand MINERAL	 7852 blue bronze MINERAL	 7853 lava MINERAL
					 7854 pebble MINERAL	 7855 sahara PEARL		
Tonga <i>Natural Elegance</i>	Flat woven fabric 48% polyacrylic 24% wool 12% polyester 10% nylon 6% cotton Fitted widthwise. Lightfastness: 4 – 5 (ISO 1 – 8) Conforms to fire protection standard BS 5852 Part 1, source 0 + 1. Supplied with stain protection.	140	25	35.000*	 7615 off white OFF WHITE	 7617 chess CHESS	 7618 shadow SHADOW	 7620 mineral PEARL
					 7621 chalk PEARL	 7622 amber ATACAMA	 7623 sahara ATACAMA	
Weave <i>Natural Elegance</i>	Flat woven fabric 50% linen 19% cotton 14% viscose 10% polyacrylic 7% nylon Fitted widthwise. Lightfastness: 4 – 5 (ISO 1 – 8) Conforms to fire protection standard BS 5852 Part 1, source 0 + 1.	140	28	15.000*	 7755 shadow SHADOW	 7756 silver SHADOW	 7757 pearl PEARL	 7758 chess CHESS

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